

DIVISION 4

CONCRETE PIPE

Section 4.01 GENERAL:

This section covers the requirements for concrete pipe materials and installation in sanitary sewer, storm drain, and other gravity line construction. This section also includes the piping of existing drain ditches within the City's rights-of-way which, where approved by the Public Works Representative, may be done using reinforced concrete pipe with open joints (no gaskets).

Section 4.02 PIPE:

Concrete pipe used in sewer line, storm drain line and other gravity line construction shall be reinforced concrete pipe or non-reinforced concrete pipe, as required by design loading and fill heights and as follows:

Sub-section A. Reinforced Concrete Pipe:

All reinforced concrete pipe used in the construction shall be of the rubber gasket type, bell and spigot joint design, conforming to the requirements of the latest revision of ASTM Designation C-76. Pipe class shall be as shown on the Drawings. The minimum joint length of all pipes provided shall be 7 1/2 feet. All pipe 12-inch diameter and larger shall be reinforced concrete.

Sub-section B. Non-Reinforced Concrete Pipe:

All non-reinforced concrete pipe used in the construction shall be of the rubber gasket type, bell and spigot joint design, conforming to the requirements of the latest revision of ASTM Designation C-14. Pipe class shall be as shown on the Drawings. The minimum joint length for pipe shall be four feet for pipe up to ten inches and seven and a half feet for all other pipe.

Sub-section C. Bell and Spigot Joints:

Bell and spigot joints, including rubber gaskets, shall conform to the requirements of the latest revision of ASTM Designation C-443. The pipe joint shall be so designed as to provide for self-centering, and when assembled, to compress the gasket to form a watertight seal. The gasket shall be confined in a groove on the spigot, so that pipe movement or hydrostatic pressure cannot displace the gasket.

Sub-section D. Minimum Size and Slope Requirements:

In no case shall sanitary sewer mains be less than eight inches in diameter. Sewers shall be laid with uniform slope between manholes. All sewers shall be designed and constructed to give mean velocities of not less than 2 feet per second when flowing full, based on Manning's formula using an n value of .013. Absolute minimum slope allowed shall be those published by the Utah Department of Environmental Quality, Division of Water Quality as Administrative Rules for Design Requirements for Wastewater Collection, Treatment and Disposal System, R317-3, **Table R317-3-2.3 (D)(4) Minimum Slopes**.

Whenever possible the slope should exceed 0.006 ft/ft. The pipe should be sized to meet anticipated hydraulic loads, increasing the pipe size to reduce the minimum slope requirements shall not be allowed. Sewer slopes shall not exceed 0.12 ft/ft, drop manholes shall be used when steeper slopes are needed, drop manholes shall be used to keep line grade below maximum grade allowed.

Section 4.03 PIPE LAYING:

All concrete pipe installation shall proceed upgrade on a stable foundation, with joints closely and accurately fitted. Rubber gaskets shall be fitted properly in place, and care shall be taken in joining the pipe units to avoid twisting of gaskets. Joints shall be clean and dry, and a joint lubricant as recommended by the pipe supplier shall be applied uniformly to the mating joint surfaces to facilitate easy positive joint closure.

Pipe shall be installed with uniform bearing under the full length of the barrel, with suitable excavations being made to receive pipe bells.

Select material shall be compacted around the pipe to firmly bed the pipe in position. If adjustment of position of a pipe length is required after being laid, it shall be removed and re-jointed as for a new pipe. When laying is not in progress, the ends of the pipe shall be closed with a tight-fitting stopper to prevent the entrance of foreign material.

In addition to the above requirements, all pipe installation shall comply with the specific requirements of the pipe manufacturer.

Section 4.04 GRAVEL FOUNDATION FOR PIPE:

Wherever the subgrade material does not afford a sufficiently solid foundation to support the pipe and superimposed load, or where groundwater must be drained, the subgrade shall be excavated to such depth as may be necessary and replaced with crushed rock or gravel compacted into place.

Gravel for concrete pipe foundation shall be clean crushed rock or gravel with one hundred percent (100%) passing a one-inch (1") screen and five percent (5%) passing a No. 4 sieve.

Section 4.05 INSTALLATION REQUIREMENTS FOR LINE AND GRADE:

All concrete pipe shall be installed accurately to the defined line and grade with the following limits:

Variance from established line and grade shall not be greater than one-sixteenth (1/16) inch per inch of pipe diameter in ten feet, and not to exceed one-half inch in ten feet, provided that such variation does not result in a level or reverse sloping invert; provided also that variation in the invert elevation between adjoining ends of pipe, due to non-concentricity of joining surface and pipe interior surfaces, does not exceed one-sixty-fourth (1/64) inch per inch of pipe diameter, or one-half (1/2) inch maximum.

Section 4.06 PIPE BEDDING:

All pipes shall be protected from lateral displacement and possible damage resulting from impact or unbalanced loading during backfilling operations by being adequately bedded.

A groove shall be excavated in the bottom of the trench to receive the bottom quadrant of the pipe. Before preparing the groove, the trench bottom shall be excavated or filled and compacted to an elevation sufficiently above the grade of the pipe so that, when completed, the pipe will be true to line and grade. Bell holes shall be excavated so that only the barrel of the pipe receives bearing from the trench bottom.

Pipe bedding materials placed at any point below the mid-point of the pipe shall be deposited and compacted in layers not to exceed ten-inches (10") in uncompacted depth. Deposition and compaction of bedding materials shall be done simultaneously and uniformly on both sides of the pipe. Compaction shall be accomplished with hand or mechanical compactors. All bedding materials shall be placed in the trench in such a manner that they will be scattered alongside the pipe and not dropped into the trench in compact masses. Bedding materials shall be loose earth, free from lumps; sand or gravel, free from rocks larger than two-inch (2") diameter. All materials shall be free from roots, sod, or other vegetable matter.

In the event trench materials are not satisfactory for pipe bedding, modified bedding will be required. Modified bedding shall consist of placing compacted granular material on each side of and to the level of twelve-inches (12") above the top of the pipe.

Modified bedding material shall be graded as follows: One-hundred percent (100%) passing a one and one-half inch (1-1/2") screen and five percent (5%) passing a No. 4 sieve.

Section 4.07 TESTS:

The Developer/Contractor or his representative shall contract with a third party to have a video evaluation of the entire sewer/storm drain system and provide a copy of the video to the Public Works Department for evaluation. The video shall indicate manhole numbers relative to the "Approved Drawings" and a running record of the footage of the pipe being evaluated. Final approval of the installation of the pipe system will not be given until the video has been evaluated and work approved by the Public Facilities Inspector/Engineer. Additional video of repaired sections will be required until the work is approved.

In the event that the video inspection is inconclusive, any or all of the other required tests shall be conducted in the presence of the Public Facilities Inspector/Engineer or his representative. Tests shall be performed as follows:

Sub-section A. Displacement Test:

In conducting the displacement test a light will be flashed between manholes or, if the manholes have not as yet been constructed, between the locations of the manholes, by means of a flashlight or by reflecting sunlight with a mirror. If the illuminated interior of the pipe shows broken, misaligned or displaced pipe or other defects, the defects designated by the Public Works Representative/Engineer shall be remedied at the Developer/Contractor's expense.

Sub-section B. Infiltration Test:

The Developer/Contractor shall furnish labor, equipment, and materials, including pumps, and shall assist the Public Works Representative/Engineer in making infiltration tests of the completed line before it can be placed into service. The Developer/Contractor shall furnish and install the measuring weirs or other measuring devices. The length of line to be tested at any time shall be subject to the approval of the Public Works Representative/Engineer. The maximum allowable infiltration shall not exceed one-hundred-fifty (150) gallons per inch diameter per mile per twenty-four hours (24 hrs) for all installed pipe. If the quantity of infiltration is in excess of the maximum allowable, the leaking joints shall be repaired to the satisfaction of the Public Works Representative/Engineer at the expense of the Developer/Contractor.

Sub-section C. Exfiltration Test:

The Developer/Contractor shall furnish labor, equipment, and materials, including pumps, and shall assist the Public Works Representative/Engineer in making ex-filtration tests of the completed line before it can be placed into service. The length of line to be tested at one time shall be limited to the length between adjacent manholes. The maximum allowable ex-filtration shall not exceed one-hundred-fifty (150) gallons per inch diameter per mile per 24 hours for all installed pipe. The end of the line which projects into the manhole shall be plugged. The pipe shall then be filled with water from the upper manhole, and the line maintained under a light pressure of four feet (4') of head. The inflow of water necessary to maintain this head shall be recorded as the leakage of the system. If the quantity of ex-filtration is in excess of the maximum allowable, the leaking joints shall be repaired to the satisfaction of the Public Works Representative/Engineer at the expense of the Developer/Contractor.

Sub-section D. Air Testing:

The Developer/Contractor or his representative (a qualified firm or individual agreed upon by the Public Works Representative/Engineer and the Developer/Contractor) shall furnish labor, equipment, and materials, including pumps and compressors, and shall perform, in the presence of the Public Works Representative/Engineer, air tests of the completed pipe before it can be placed in service. Each section of sanitary sewer pipeline between manholes shall be tested after all the four-inch service laterals (and plugs) have been installed. Each test section shall be pressurized to 4.0 psi. For the purpose of stabilizing the air pressure in each test section, the 4.0 psi pressure shall be maintained for a two-minute period. Each test section shall then be re-pressurized to 4.0 psi for a period of four minutes. The test section shall be accepted if, after four minutes, the pressure gauge indicates 3.5 psi or greater. Failure of the Developer/Contractor's testing equipment to properly function shall render the test unacceptable. All faulty sections of pipeline shall be repaired and re-tested until the minimum air testing requirements have been met.

Section 4.08 **MANHOLE CONNECTIONS:**

Concrete pipe connections to manholes shall be achieved by use of manhole coupling adapters, rubber gaskets, positive seal gasket system with 300 series nonmagnetic corrosion-resistant steel bands, or grouting a bell or spigot pipe at the appropriate locations. Connections shall meet the requirements of Division 5 MANHOLES.

Section 4.09 **SEWER SERVICE LATERALS**

New service laterals shall be constructed with materials and procedures as specified herein.

Existing service laterals shall be constructed with materials compatible with the existing laterals with appropriate connections for joining the ends of existing laterals.

All laterals shall be four-inch (4") in diameter unless shown otherwise.

Sub-section A. Extent and Location of Laterals:

New sewer laterals installed to lots shall be located ten-foot (10') uphill of the lowest front property corner. Service laterals shall extend from the sewer main to a point ten-foot (10') beyond the property line unless shown or staked otherwise. A two-inch (2") by four-inch (4") by six-foot (6') marker, with the top twelve-inches (12") painted green, shall be installed to clearly mark the end of each lateral line. In addition to the marker, the Developer/Contractor shall station (give a distance) the location of the lateral connection to the main from the nearest downstream manhole. Laterals shall be capped with a cap suitable to withstand test pressure and prevent any leakage into or out of the lateral.

When an existing sewer lateral is encountered along the line and grade of a new pipeline it shall be relocated using appropriate pipe and fittings and graded to insure adequate slope to drain properly. Minimum slope shall be one-quarter-inch (1/4") per foot.

Sewer laterals shall have at least ten (10) feet **horizontal** separation and twelve (12) inches **vertical** separation (below) the culinary water service.

Sub-section B. Excavation and Backfill:

Trench excavation and backfill shall conform to the applicable paragraphs of Division 2 and the bedding requirements of this Division.

Sub-section C. Pipe:

Pipe used for new service laterals shall be PVC Plastic Pipe conforming to ASTM D-3034 SDR 35.

Sub-section D. Connection to Main:

Connection to a new main shall be made using a precast wye or tee installed in the main line at time of installation with a 4-inch PVC adapter or rubber gasket into which the 4-inch PVC lateral is inserted to form a water tight connection. In pipes 12-inches and larger the connection may be made using a cored hole in the pipe and a rubber boot. Recommendations of the manufacturer of the materials used shall be carefully followed. Connections onto existing sewer mains shall be made with field installed service saddles (gasketed and clamped or a nose in rubber gasketed connection approved by the City). All connections by field installed service saddles on existing sewer mains shall be done with a sewer tapping machine and all required fittings and materials. Connections shall be made as shown on the Standard Drawing and at the location specified herein, shown on the improvement drawings or as staked in the field.

Sub-section E. Cover Over Sewer Lateral Lines:

There shall be a minimum of 3 feet of cover over all sewer lateral lines (3'6" minimum at property line.)

Sub-section F. Sewer Clean Outs:

There shall be a maximum distance of 5 feet from the foundation wall to the first exterior clean out with a maximum distance between clean-outs of ninety (90) feet. There shall be a clean out when a combination of bends is ninety degrees (90°) or greater.

Sub-section G. Testing:

The service laterals shall be tested as a part of the sewer main to which they are connected.

Sub-section H. Damage and Repair of Sewers and Appurtenances:

The Developer/Contractor shall be responsible for the protection of existing improvements, and any damage resulting from its operations shall be its sole responsibility.

Damage to the sewers, laterals, or appurtenances shall be repaired by acceptable and approved methods.

DIVISION 4A**PVC PLASTIC PIPE****Section 4A.01 GENERAL:**

This section covers the requirements for PVC plastic sewer pipe materials and installation in sanitary sewer, storm drain, and other gravity line construction.

Section 4A.02 PIPE:

PVC gravity sewer pipe and fittings shall conform to ASTM D-3034, for diameters from four-inch (4") to fifteen-inch (15") and ASTM F-679 for eighteen-inch (18") to twenty-seven-inch (27"), with integral bell gasket joints. Rubber gaskets shall be factory installed and conform to ASTM F-477. Pipe shall be made of PVC plastic having a cell classification of 12454A or 13364B (with minimum tensile modulus of 500,000 PSI) as defined in ASTM D-1784 and shall have a SDR of 35 and minimum pipe stiffness of 46PSI according to ASTM test D-2412.

Pipe shall be installed in compliance with ASTM D-2321 and the manufacturer's requirements.

Sub-section A. Minimum Size and Slope Requirements:

In no case shall sanitary sewer mains be less than eight inches in diameter. Sewers shall be laid with uniform slope between manholes. All sewers shall be designed and constructed to give mean velocities of not less than 2 feet per second when flowing full, based on Manning's formula using an n value of .013. Absolute minimum slope allowed shall be those published by the Utah Department of Environmental Quality, Division of Water Quality as Administrative Rules for Design Requirements for Wastewater Collection, Treatment and Disposal System, R317-3, **Table R317-3-2.3 (D)(4) Minimum Slopes**.

Whenever possible the slope should exceed 0.006 ft/ft. The pipe should be sized to meet anticipated hydraulic loads, increasing the pipe size to reduce the minimum slope requirements shall not be allowed. Sewer slopes shall not exceed 0.12 ft/ft, drop manholes shall be used when steeper slopes are needed, drop manholes shall be used to keep line grade below maximum grade allowed.

Section 4A.03 FITTINGS:

Fittings shall be made of PVC plastic conforming to ASTM D-1784 and a cell classification as outlined in ASTM D-3034.

Section 4A.04 PIPE LAYING:

All pipe installation shall proceed upgrade on a stable foundation, with joints closely and accurately fitted. Joints shall be clean and dry, and a joint lubricant as recommended by the pipe supplier shall be applied uniformly to the mating joint surfaces to facilitate easy positive joint closure.

Pipe shall be installed with uniform bearing under the full length of the barrel, with suitable excavations being made to receive pipe bells.

Select material shall be compacted around the pipe to firmly bed the pipe in position. Haunching material (bed to springline) should be carefully worked under the haunches of the pipe and compacted from the pipe to the trench wall or two and one half (2-1/2) pipe diameters on each side of the pipe to ensure support. If adjustment of position of a pipe length is required after being laid, it shall be removed and re-jointed as for a new pipe. When pipe laying is not in progress, the ends of the pipe shall be closed with a tight-fitting stopper to prevent the entrance of foreign material.

In addition to the above requirements, all pipe installation shall rigidly adhere to the specific requirements of the pipe manufacturer.

Section 4A.05 GRAVEL FOUNDATION FOR PIPE:

Wherever the subgrade material does not afford a sufficiently solid foundation to support the pipe and superimposed load, and where groundwater must be drained, the subgrade shall be excavated to such depth as may be necessary and replaced with crushed rock or gravel compacted into place.

Gravel for PVC pipe foundation shall be clean crushed rock or gravel with one hundred percent (100%) passing a one-inch (1") screen and less than five percent (5%) passing a No. 4 sieve.

Section 4A.06 INSTALLATION REQUIREMENTS FOR LINE AND GRADE:

All PVC pipe shall be installed accurately to the defined line and grade with the following limits:

Variance from established line and grade shall not be greater than one-sixteenth (1/16) inch per inch of pipe diameter in ten feet, and not to exceed one-half inch in ten feet, provided that such variation does not result in a level or reverse sloping invert; provided also that variation in the invert elevation between adjoining ends of pipe, due to non-concentricity of joining surface and pipe interior surfaces, does not exceed one-sixty-fourth (1/64) inch per inch of pipe diameter, or one-half (1/2) inch maximum.

Section 4A.07 PIPE BEDDING:

All pipe sewers and drains shall be protected from lateral displacement and possible damage resulting from impact or unbalanced loading during backfilling operations by being adequately bedded.

A groove shall be excavated in the bottom of the trench to receive the bottom quadrant of the pipe. Before preparing the groove, the trench bottom shall be excavated or filled and compacted to an elevation sufficiently above the grade of the pipe so that, when completed, the pipe will be true to line and grade. Bell holes shall be excavated so that only the barrel of the pipe receives bearing from the trench bottom.

Pipe bedding materials placed at any point below the mid-point of the pipe shall be deposited and compacted in layers not to exceed ten-inches (10") in uncompacted depth. Deposition and compaction of bedding materials shall be done simultaneously and uniformly on both sides of the pipe. Compaction shall be accomplished with hand or mechanical compactors. All bedding materials shall be placed in the trench with hand tools or other approved method in such a manner that they will be scattered alongside the pipe and not dropped into the trench in compact masses. Bedding materials shall be loose earth, free from lumps; sand or gravel, free from rocks larger than one-inch (1") diameter; with all materials free from roots, sod, or other vegetable matter.

In the event trench materials are not satisfactory for pipe bedding, modified bedding will be required. Modified bedding shall consist of placing compacted granular material on each side of and to the level of twelve-inches (12") above the top of the pipe.

Modified bedding material shall be graded as follows: One-hundred percent (100%) passing a one and one-half inch (1-1/2") screen and five percent (5%) passing a No. 4 sieve.

Section 4A.08 TESTS:

The Developer/Contractor or his representative shall contract with a third party to have a video evaluation of the entire sewer/storm drain system and provide a copy of the video to the Public Works Department for evaluation. The video shall indicate manhole numbers relative to the "Approved Drawings" and a running record of the footage of the pipe being evaluated. Final approval of the installation of the pipe system will not be given until the video has been evaluated and work approved by the Public Facilities Inspector/Engineer. Additional video of repaired sections will be required until the work is approved.

In the event that the video inspection is inconclusive, any or all of the other required tests shall be conducted in the presence of the Public Facilities Inspector/Engineer or his representative. Tests shall be performed as follows:

Sub-section A. Displacement Test:

In conducting the displacement test a light will be flashed between manholes or, if the manholes have not as yet been constructed, between the locations of the manholes, by means of a flashlight or by reflecting sunlight with a mirror. If the illuminated interior of the pipe shows broken, misaligned or displaced pipe or other defects, the defects designated by the Public Works Representative/Engineer shall be remedied at the Developer/Contractor's expense.

Sub-section B. Infiltration Test:

The Developer/Contractor shall furnish labor, equipment, and materials, including pumps, and shall assist the Public Works Representative/Engineer in making infiltration tests of the completed sewer before it can be placed into service. The Developer/Contractor shall furnish and install the measuring weirs or other measuring devices. The length of line to be tested at any time shall be subject to the approval of the Public Works Representative/Engineer. The maximum allowable infiltration shall not exceed one-hundred-fifty (150) gallons per inch diameter per mile per twenty-four hours (24 hrs) for all installed sewer pipe. If the quantity of infiltration is in excess of the maximum allowable, the leaking joints shall be repaired to the satisfaction of the Public Works Representative/Engineer at the expense of the Developer/Contractor.

Sub-section C. Exfiltration Test:

The Developer/Contractor shall furnish labor, equipment, and materials, including pumps, and shall assist the Public Works Representative/Engineer in making exfiltration tests of the completed sewer before it can be placed into service. The length of line to be tested at one time shall be limited to the length between adjacent manholes. The maximum allowable exfiltration shall not exceed one-hundred-fifty (150) gallons per inch diameter per mile per 24 hours for all installed sewer pipe. The end of the sewer line which projects into the manhole shall be plugged. The pipe shall then be filled with water from the upper manhole, and the line maintained under a light pressure of four feet (4') of head. The inflow of water necessary to maintain this head shall be recorded as the leakage of the system. If the quantity of exfiltration is in excess of the maximum allowable, the leaking joints shall be repaired to the satisfaction of the Public Works Representative/Engineer at the expense of the Developer/Contractor.

Sub-section D. Air Testing:

The Developer/Contractor or his representative (a qualified firm or individual agreed upon by the Public Works Representative/Engineer and the Developer/Contractor) shall furnish labor, equipment, and materials, including pumps and compressors, and shall perform, in the presence of the Public Works Representative/Engineer, air tests of the completed pipe before it can be placed in service. Each section of sanitary sewer pipeline between manholes shall be tested after all the service laterals (and plugs) have been installed. Each test section shall be pressurized to four (4.0) psi. For the purpose of stabilizing the air pressure in each test section, the four (4.0) psi pressure shall be maintained for a two-minute period. Each test section shall then be re-pressurized to 4.0 psi for a period of four minutes. The test section shall be accepted if, after four minutes, the pressure gauge indicates 3.5 psi or greater. Failure of the Developer/Contractor's testing equipment to properly function shall render the test unacceptable. All faulty sections of pipeline shall be repaired and re-tested until the minimum air testing requirements have been met.

Section 4A.09 MANHOLE CONNECTIONS:

PVC pipe connections to manholes shall be achieved by use of manhole coupling adapters, rubber gaskets, or positive seal gasket system with 300 series nonmagnetic corrosion-resistant steel bands. PVC may not be grouted directly to concrete. Connections shall meet the requirements of Division 5 MANHOLES.

Section 4A.10 SEWER LATERAL CONNECTIONS FOR GRAVITY SEWER SYSTEMS:

All sewer lateral connections onto new sewer mains shall be made through preformed tee fittings installed in the main line at the time of main line installation.

Connections onto existing sewer mains shall be made with field installed service saddles (gasketed and clamped). All connections by field installed service saddles on existing sewer mains shall be done with a sewer tapping machine and all required fittings and materials. Connections shall be made as shown on the Standard Drawing and at the location specified herein, shown on the improvement drawings or as staked in the field.

Section 4A.11 SEWER SERVICE LATERALS GRAVITY SEWER SYSTEMS

New service laterals for gravity sewer systems shall be constructed with materials and procedures as specified herein.

Existing service laterals shall be constructed with materials compatible with the existing laterals with appropriate connections for joining the ends of existing laterals.

All laterals shall be four-inch (4") in diameter unless shown otherwise.

Sub-section A. Extent of Laterals and Location of Laterals:

New sewer laterals installed to lots shall be located ten-foot (10') uphill of the lowest front property corner. Service laterals shall extend from the sewer main to a point ten-foot (10') beyond the street right-of-way line unless shown or staked otherwise. A two-inch (2") by four-inch (4") by six-foot (6') marker, with the top twelve-inches (12") painted red, shall be installed to clearly mark the end of each lateral line. In addition to the marker, the Developer/Contractor shall station (give a distance) the location of the lateral connection to the main from the nearest downstream manhole. Laterals shall be capped with a cap suitable to withstand test pressure and prevent any leakage into or out of the lateral.

When an existing sewer lateral is encountered along the line and grade of a new pipeline it shall be relocated using appropriate pipe and fittings and graded to insure adequate slope to drain properly. Minimum slope shall be one-quarter-inch (1/4") per foot.

Sub-section B. Excavation and Backfill:

Trench excavation and backfill shall conform to the applicable paragraphs of Division 2 and the bedding requirements of this Division.

Sub-section C. Pipe:

Pipe used for new service laterals shall be PVC Plastic Pipe conforming to ASTM D-3034 SDR 35.

Sub-section D. Connection to Main:

Connections to the main shall be made as specified in Section 4A.10 SEWER LATERAL CONNECTIONS. Recommendations of manufacturer of the materials used shall be carefully followed.

Sub-section E. Cover Over Sewer Lateral Lines:

There shall be a minimum of 3 feet of cover over all sewer lateral lines (3'6" minimum at property line.)

Sub-section F. Sewer Clean Outs:

There shall be a maximum distance of 5 feet from the foundation wall to the first exterior clean out with a maximum distance between clean-outs of one hundred (100) feet. There shall be a clean out when a combination of bends is ninety degree (90°) or greater.

Sub-section G. Testing:

The service laterals shall be tested as a part of the sewer main to which they are connected.

Sub-section H. Damage and Repairs of Sewers and Appurtenances:

The Developer/Contractor shall be responsible for the protection of existing improvements, and any damage resulting from its operations shall be its sole responsibility.

Damage to the sewers, laterals, or appurtenances shall be repaired by acceptable and approved methods.

Section 4A.12 "GO/NO-GO" MANDREL PROOF TESTING:

Not less than thirty (30) days after installation of the flexible sewer or drain pipe, the City may require that the Developer/Contractor shall test the buried pipe to insure that ring-deflection of the pipe does not exceed five percent (5%) of the pipe's specified minimum inside diameter (ID). This proof test shall establish that the Developer/Contractor has installed the flexible pipe in full compliance with the Project Specifications thereby providing required pipe/soil structural strength.

The Developer/Contractor, with Inspector present, shall pull a "Go/No-Go" Mandrel, inspected and approved by the Public Works Representative/Engineer, through the full length of installed flexible pipe. The Mandrel shall be fabricated from suitable metal with a minimum of nine (9) properly sized radial fins mounted upon a center pulling shaft. In any case, the Mandrel shall be provided with an odd number of rigidly mounted radial fins. The Mandrel shall be provided with a proof-sizing ring that can demonstrate that the Mandrel's minimum outside diameter (OD) is not less than ninety-five percent (95%) of the specified minimum inside diameter of the installed flexible pipe. The Mandrel shall be pulled by the Developer/Contractor through one hundred percent (100%) of the installed flexible pipe without using mechanical equipment. Failure of the Mandrel to pass through a pipeline shall be deemed evidence of inadequate installation by the Developer/Contractor not in compliance with the Project Specifications.

The Public Works Representative/Engineer may require, if deemed appropriate or necessary, additional proof testing of designated lengths of the buried flexible pipe approximately one year (1 yr.) after installation but prior to the expiration of the Developer/Contractor's Maintenance Bond. The flexible pipeline shall be cleaned adequately prior to performing the "Go/No-Go" Mandrel ring deflection proof test. The Developer/Contractor, with Inspector present, shall pull a Mandrel, approved by the Public Works Representative/Engineer, through the designated length of pipeline without using mechanical equipment. Failure of the Mandrel to pass through the pipeline shall be deemed evidence of inadequate installation by the Developer/Contractor not in compliance with the Project Specifications.

DIVISION 4B**POLYETHYLENE CORRUGATED PIPE****Section 4B.01 GENERAL:**

This section covers the requirements for high-density polyethylene corrugated pipe with integrally formed smooth interior for use in storm drains. Minimum pipe size for storm drainage is 15-inch diameter.

Section 4B.02 PIPE:

This specification is applicable to nominal sizes 12 - 36 inch diameter. Requirements for test methods, dimensions, and markings are those found in AASHTO Designation M-294.

Pipe and fittings shall be made of polyethylene compounds that meet or exceed the requirements of Type III, Category 4 or 5, Grade P33 or P34, Class C per ASTM Designation D-1248 with the applicable requirements defined in ASTM D-1248. Clean reworked material may be used.

Minimum parallel plate pipe stiffness values at 5% deflection shall be as follows:

<u>Diameter</u>	<u>Pipe Stiffness*</u>
12"	45 psi
15"	42 psi
18"	40 psi
24"	34 psi
30"	28 psi *Per ASTM Test
36"	22 psi Method D-2412

The pipe and fittings shall be free of foreign inclusions and visible defects. The ends of the pipe shall be cut squarely and cleanly so as not to adversely effect joining.

The nominal size for the pipe and fittings is based on the nominal inside diameter of the pipe. Corrugated fittings maybe either molded or fabricated by the manufacturer. Fittings produced by manufacturers other than the supplier of the pipe shall not be permitted without the approval of the Project Public Works Representative/Engineer. A manufacturer's certification that the product was manufactured, tested, and supplied in accordance with this specification shall be furnished to the Project Public Works Representative/Engineer upon request.

Pipe installation shall be in accordance with ASTM Recommended Practice D-2321 and the manufacturer's requirements.

Section 4B.03 JOINTS:

Joints shall be made with split couplings, corrugated to match the pipe corrugations, and shall engage a minimum of 6 corrugations for 12" - 24" diameter and 4 corrugations for 30" and 36" diameter pipe.

Section 4B.04 PERFORATIONS:

All perforated pipe used in the construction shall have either circular or slotted perforations. Circular perforations shall not be more than 5/16 in. or less than 3/16 in. in diameter, and arranged in rows parallel to the axis of the pipe. Perforations shall be 3 in. center-to-center, along rows. The spigot or tongue end shall not be perforated for a length equal to the depth of the socket, or depth of the groove plus 3/4 in. and perforations shall continue at uniform spacing along the entire length of the barrel. There shall be a total of 8 rows for an 18-inch pipe. The rows shall be

spaced over not more than 165 deg of circumference. Rows shall be symmetrically arranged with respect to the intended top of bottom of the pipe.

Slots shall be circumferential in direction, not more than 3/16 in. or less than 1/8 in. in width, and 3 in. long. The slots shall be spaced 6 in. apart. There shall be two rows of slots, spaced 120° apart. The distance from the spigot end, or from the shoulder of the tongue end, to the first pair of slots shall be not more than 1 in. greater than the specified slot spacing, or less than 1 in. less than the specified slot spacing. Slots shall continue at uniform spacing along the entire length of the barrel.

Section 4B.05 PIPE LAYING:

All pipe installation shall proceed upgrade on a stable foundation, with joints closely and accurately fitted.

Pipe shall be installed with uniform bearing under the full length of the barrel, with suitable excavations being made to receive pipe joints.

Select material shall be compacted around the pipe to firmly bed the pipe in position. Haunching material (bed to springline) should be carefully worked under the haunches of the pipe and compacted from the pipe to the trench wall, or two and one-half (2-1/2) pipe diameters on each side of the pipe, to ensure support. If adjustment of position of a pipe length is required after being laid, it shall be removed and re-jointed as for a new pipe. When pipe laying is not in progress, the ends of the pipe shall be closed with a tight-fitting stopper to prevent the entrance of foreign material.

In addition to the above requirements, all pipe installation shall rigidly adhere to the specific requirements of the pipe manufacturer.

Section 4B.06 GRAVEL FOUNDATION FOR PIPE:

Wherever the subgrade material does not afford a sufficiently solid foundation to support the pipe and superimposed load, and where groundwater must be drained, the subgrade shall be excavated to such depth as may be necessary and replaced with crushed rock or gravel compacted into place.

Gravel for pipe foundation shall be clean crushed rock or gravel with one hundred percent (100%) passing a one-inch (1") screen and less than five percent (5%) passing a No. 4 sieve.

Section 4B.07 INSTALLATION REQUIREMENTS FOR LINE AND GRADE:

All pipe shall be installed accurately to the defined line and grade with the following limits:

Variance from established line and grade shall not be greater than one-sixteenth (1/16) inch per inch of pipe diameter in ten feet, and not to exceed one-half inch in ten feet, provided that such variation does not result in a level or reverse sloping invert; provided also that variation in the invert elevation between adjoining ends of pipe, due to non-concentricity of joining surface and pipe interior surfaces, does not exceed one-sixty-fourth (1/64) inch per inch of pipe diameter, or one-half (1/2) inch maximum.

Section 4B.08 PIPE BEDDING:

All pipe sewers and drains shall be protected from lateral displacement and possible damage resulting from impact or unbalanced loading during backfilling operations by being adequately bedded.

A groove shall be excavated in the bottom of the trench to receive the bottom quadrant of the pipe. Before preparing the groove, the trench bottom shall be excavated or filled and compacted to an elevation sufficiently above the grade of the pipe so that, when completed, the pipe will be true to line and grade. Joint holes shall be excavated so that only the barrel of the pipe receives bearing from the trench bottom.

Pipe bedding materials placed at any point below the mid-point of the pipe shall be deposited and compacted in layers not to exceed ten-inches (10") in uncompacted depth. Deposition and compaction of bedding materials shall be done simultaneously and uniformly on both sides of the pipe. Compaction shall be accomplished with hand or mechanical compactors. All bedding materials shall be placed in the trench with hand tools or other approved method in such a manner that they will be scattered alongside the pipe and not dropped into the trench in compact masses. Bedding materials shall be loose earth, free from lumps; sand or gravel, free from rocks larger than one and one-half inch (1-1/2") diameter; with all materials free from roots, sod, or other vegetable matter.

In the event trench materials are not satisfactory for pipe bedding, modified bedding will be required. Modified bedding shall consist of placing compacted granular material on each side of and to the level of twelve-inches (12") above the top of the pipe.

Modified bedding material shall be graded as follows: One-hundred percent (100%) passing a No. 4 sieve and less than five percent (5%) passing a No. 200 sieve.

Section 4B.09 TESTS:

The Developer/Contractor will be required to conduct an air test and displacement test in the presence of the Public Works Representative/Engineer or his representative. If this test proves to be inconclusive, other required tests shall be conducted in the presence of the Public Works Representative/Engineer or his representative. The test shall be performed as follows:

Sub-section A. Displacement Test:

In conducting the displacement test a light will be flashed between manholes or, if the manholes have not as yet been constructed, between the locations of the manholes, by means of a flashlight or by reflecting sunlight with a mirror. If the illuminated interior of the pipe shows broken, misaligned, or displaced pipe or other defects, the defects designated by the Public Works Representative/Engineer shall be remedied at the Developer/Contractor's expense.

Sub-section B. Infiltration Test:

The Developer/Contractor shall furnish labor, equipment, and materials, including pumps, and shall assist the Public Works Representative/Engineer in making infiltration tests of the completed sewer before it can be placed into service. The Developer/Contractor shall furnish and install the measuring weirs or other measuring devices. The length of line to be tested at any time shall be subject to the approval of the Public Works Representative/Engineer. The maximum allowable infiltration shall not exceed one-hundred-fifty (150) gallons per inch diameter per mile per twenty-four hours (24 hrs) for all installed sewer pipe. If the quantity of infiltration is in excess of the maximum allowable, the leaking joints shall be repaired to the satisfaction of the Public Works Representative/Engineer at the expense of the Developer/Contractor.

Sub-section C. Exfiltration Test:

The Developer/Contractor shall furnish labor, equipment, and materials, including pumps, and shall assist the Public Works Representative/Engineer in making exfiltration tests of the completed sewer before it can be placed into service. The length of line to be tested at one time shall be limited to the length between adjacent manholes. The maximum allowable exfiltration shall not exceed one-hundred-fifty (150) gallons per inch diameter per mile per 24 hours for all installed sewer pipe. The end of the sewer line which projects into the manhole shall be plugged. The pipe shall then be filled with water from the upper manhole, and the line maintained under a light pressure of four feet (4') of head. The inflow of water necessary to maintain this head shall be recorded as the leakage of the system. If the quantity of exfiltration is in excess of the maximum allowable, the leaking joints shall be repaired to the satisfaction of the Public Works Representative/Engineer at the expense of the Developer/Contractor.

Sub-section D. Air Testing:

The Developer/Contractor or his representative (a qualified firm or individual agreed upon by the Public Works Representative/Engineer and the Developer/Contractor) shall furnish labor, equipment, and materials, including pumps and compressors, and shall perform, in the presence of the Public Works Representative/Engineer, air tests of the completed pipe before it can be placed in service. Each section of sanitary sewer pipeline between manholes shall be tested after all the service laterals (and plugs) have been installed. Each test section shall be pressurized to four (4.0) psi. For the purpose of stabilizing the air pressure in each test section, the four (4.0) psi pressure shall be maintained for a two-minute period. Each test section shall then be re-pressurized to 4.0 psi for a period of four minutes. The test section shall be accepted if, after four minutes, the pressure gauge indicates 3.5 psi or greater. Failure of the Developer/Contractor's testing equipment to properly function shall render the test unacceptable. All faulty sections of pipeline shall be repaired and re-tested until the minimum air testing requirements have been met.

Section 4B.10 MANHOLE CONNECTIONS:

Corrugated polyethylene pipe connections to manholes shall be achieved by use of manhole coupling adapters, rubber boots with 300 series nonmagnetic corrosion-resistant steel bands, or grouted directly to concrete.

Section 4B.11 LATERAL CONNECTIONS:

All lateral connections into new sewer mains shall be through preformed tee fittings installed in the main line or with field installed service saddles. All connections by field installed service saddles on new or existing sewer mains shall be done in accordance with manufacturer recommendations and with all required fittings and materials. Connections shall be at the locations shown in the Drawings.

Section 4B.12 "GO/NO-GO" MANDREL PROOF TESTING:

Not less than thirty (30) days after installation of the flexible sewer or drain pipe, the City may require that the Developer/Contractor shall test the buried pipe to insure that ring-deflection of the pipe does not exceed five percent (5%) of the pipe's specified minimum inside diameter (ID). This proof test shall establish that the Developer/Contractor has installed the flexible pipe in full compliance with the Project Specifications thereby providing required pipe/soil structural strength.

The Developer/Contractor, with Inspector present, shall pull a "Go/No-Go" Mandrel, inspected and approved by the Public Works Representative/Engineer, through the full length of installed flexible pipe. The Mandrel shall be fabricated from suitable metal with a minimum of nine (9) properly sized radial fins mounted upon a center pulling shaft. In any case, the Mandrel shall be provided with an odd number of rigidly mounted radial fins. The Mandrel shall be provided with a proof-sizing ring that can demonstrate that the Mandrel's minimum outside diameter (OD) is not less than ninety-five percent (95%) of the specified minimum inside diameter of the installed flexible pipe. The Mandrel shall be pulled by the Developer/Contractor through one hundred percent (100%) of the installed flexible pipe without using mechanical equipment. Failure of the Mandrel to pass through a pipeline shall be deemed evidence of inadequate installation by the Developer/Contractor not in compliance with the Project Specifications.

The Public Works Representative/Engineer may require, if deemed appropriate or necessary, additional proof testing of designated lengths of the buried flexible pipe approximately one year (1 yr.) after installation but prior to the expiration of the Developer/Contractor's Maintenance Bond. The flexible pipeline shall be cleaned adequately prior to performing the "Go/No-Go" Mandrel ring deflection proof test. The Developer/Contractor, with Inspector present, shall pull a Mandrel, approved by the Public Works Representative/Engineer, through the designated length of pipeline without using mechanical equipment. Failure of the Mandrel to pass through the pipeline shall be deemed evidence of inadequate installation by the Developer/Contractor not in compliance with the Project Specifications.

DIVISION 4C**POLYETHYLENE CORRUGATED PIPE
WITH WATER TIGHT JOINTS****Section 4C.01 GENERAL:**

This section covers the requirements for high density polyethylene corrugated pipe with integrally formed smooth interior for use in storm drains with water tight joints.

Section 4C.02 PIPE:

This specification is applicable to nominal sizes 14 - 18 inch diameter. Requirements for test methods, dimensions, and markings are those found in AASHTO Designation M-252 and M-294 and ASTM F-405 and F-667.

Pipe shall be made of polyethylene compounds that meet or exceed the requirements of Type III, Category 4 or 5, Grade P33 or P34, Class C per ASTM Designation D-1248 with the applicable requirements defined in ASTM D-1248. Clean reworked material may be used.

Minimum parallel plate pipe stiffness values shall be as follows:

<u>Diameter</u>	<u>Pipe Stiffness*</u>
4"	50 psi
6"	50 psi
8"	50 psi
10"	50 psi
12"	45 psi *Per ASTM Test
15"	42 psi Method D-2412
18"	40 psi

The pipe and fittings shall be free of foreign inclusions and visible defects. For pipe sizes 12" diameter and greater, holes of any kind in the corrugation crests or sidewalls shall be considered unacceptable. The ends of the pipe shall be cut squarely and cleanly so as not to adversely effect joining.

The nominal size for the pipe and fittings is based on the nominal inside diameter of the pipe. Fittings shall be molded by the manufacturer. Fittings produced by manufacturers other than the supplier of the pipe shall not be permitted.

A manufacturer's certification that the product was manufactured, tested, and supplied in accordance with this specification shall be furnished to the Project Public Works Representative/Engineer upon request.

Pipe installation shall be in accordance with ASTM Recommended Practice D-2321 and the manufacturer's requirements.

Section 4C.03 FITTINGS:

Fittings shall be molded from SDR-35 PVC pipe manufactured in accordance with the applicable requirements defined in ASTM D-3034.

Section 4C.04 PIPE LAYING:

All pipe installation shall proceed upgrade on a stable foundation, with joints closely and accurately fitted.

Pipe shall be installed with uniform bearing under the full length of the barrel, with suitable excavations being made to receive pipe joints.

Select material shall be compacted around the pipe to firmly bed the pipe in position. Haunching material (bed to springline) should be carefully worked under the haunches of the pipe and compacted from the pipe to the trench wall or two and one half (2-1/2) pipe diameters on each side of the pipe to ensure support. If adjustment of position of a pipe length is required after being laid, it shall be removed and re-jointed as for a new pipe. When laying is not in progress, the ends of the pipe shall be closed with a tight-fitting stopper to prevent the entrance of foreign material.

In addition to the above requirements, all pipe installation shall rigidly adhere to the specific requirements of the pipe manufacturer.

Section 4C.05 GRAVEL FOUNDATION FOR PIPE:

Wherever the subgrade material does not afford a sufficiently solid foundation to support the pipe and superimposed load, or where groundwater must be drained, the subgrade shall be excavated to such depth as may be necessary and replaced with crushed rock or gravel compacted into place.

Gravel for pipe foundation shall be clean crushed rock or gravel with one hundred percent (100%) passing a one-inch (1") screen and less than five percent (5%) passing a No. 4 sieve.

Section 4C.06 INSTALLATION REQUIREMENTS FOR LINE AND GRADE:

All pipe shall be installed accurately to the defined line and grade with the following limits:

Variance from established line and grade shall not be greater than one-sixteenth (1/16) inch per inch of pipe diameter in ten feet, and not to exceed one-half inch in ten feet, provided that such variation does not result in a level or reverse sloping invert; provided also that variation in the invert elevation between adjoining ends of pipe, due to non-concentricity of joining surface and pipe interior surfaces, does not exceed one-sixty-fourth (1/64) inch per inch of pipe diameter, or one-half (1/2) inch maximum.

Section 4C.07 PIPE BEDDING:

All pipe sewers and drains shall be protected from lateral displacement and possible damage resulting from impact or unbalanced loading during backfilling operations by being adequately bedded.

A groove shall be excavated in the bottom of the trench to receive the bottom quadrant of the pipe. Before preparing the groove, the trench bottom shall be excavated or filled and compacted to an elevation sufficiently above the grade of the pipe so that, when completed, the pipe will be true to line and grade. Joint holes shall be excavated so that only the barrel of the pipe receives bearing from the trench bottom.

Pipe bedding materials placed at any point below the mid-point of the pipe shall be deposited and compacted in layers not to exceed ten-inches (10") in uncompacted depth. Deposition and compaction of bedding materials shall be done simultaneously and uniformly on both sides of the pipe. Compaction shall be accomplished with hand or mechanical compactors. All bedding materials shall be placed in the trench with hand tools or other approved method in such a manner that they will be scattered alongside the pipe and not dropped into the trench in compact masses. Bedding materials shall be loose earth, free from lumps; sand or gravel, free from rocks larger than one and one-half inch (1-1/2") diameter; with all materials free from roots, sod, or other vegetable matter.

In the event trench materials are not satisfactory for pipe bedding, modified bedding will be required. Modified bedding shall consist of placing compacted granular material on each side of and to the level of twelve-inches (12") above the top of the pipe.

Modified bedding material shall be graded as follows: One-hundred percent (100%) passing a No. 4 sieve and less than five percent (5%) passing a No. 200 sieve.

Section 4C.08 TESTS:

The Developer/Contractor will be required to conduct an air test and displacement test in the presence of the Public Works Representative/Engineer or his representative. If these tests prove to be inconclusive, any or all of the other required tests shall be conducted in the presence of the Public Works Representative/Engineer or his representative. Tests shall be performed as follows:

Sub-section A. Displacement Test:

In conducting the displacement test a light will be flashed between manholes or, if the manholes have not as yet been constructed, between the locations of the manholes, by means of a flashlight or by reflecting sunlight with a mirror. If the illuminated interior of the pipe shows broken, misaligned or displaced pipe or other defects, the defects designated by the Public Works Representative/Engineer shall be remedied at the Developer/Contractor's expense.

Sub-section B. Infiltration Test:

The Developer/Contractor shall furnish labor, equipment, and materials, including pumps, and shall assist the Public Works Representative/Engineer in making infiltration tests of the completed line before it can be placed into service. The Developer/Contractor shall furnish and install the measuring weirs or other measuring devices. The length of line to be tested at any time shall be subject to the approval of the Public Works Representative/Engineer. The maximum allowable infiltration shall not exceed one-hundred-fifty (150) gallons per inch diameter per mile per twenty-four hours (24 hrs) for all installed pipe. If the quantity of infiltration is in excess of the maximum allowable, the leaking joints shall be repaired to the satisfaction of the Public Works Representative/Engineer at the expense of the Developer/Contractor.

Sub-section C. Ex-filtration Test:

The Developer/Contractor shall furnish labor, equipment, and materials, including pumps, and shall assist the Public Works Representative/Engineer in making ex-filtration tests of the completed line before it can be placed into service. The length of line to be tested at one time shall be limited to the length between adjacent manholes. The maximum allowable ex-filtration shall not exceed one-hundred-fifty (150) gallons per inch diameter per mile per 24 hours for all installed pipe. The end of the line which projects into the manhole shall be plugged. The pipe shall then be filled with water from the upper manhole, and the line maintained under a light pressure of four feet (4') of head. The inflow of water necessary to maintain this head shall be recorded as the leakage of the system. If the quantity of ex-filtration is in excess of the maximum allowable, the leaking joints shall be repaired to the satisfaction of the Public Works Representative/Engineer at the expense of the Developer/Contractor.

Sub-section D. Air Testing:

The Developer/Contractor or his representative (a qualified firm or individual agreed upon by the Public Works Representative/Engineer and the Developer/Contractor) shall furnish labor, equipment, and materials, including pumps and compressors, and shall perform, in the presence of the Public Works Representative/Engineer, air tests of the completed pipe before it can be placed in service. Each section of sanitary sewer pipeline between manholes shall be tested after all the four-inch service laterals (and plugs) have been installed. Each test section shall be pressurized to 4.0 psi. For the purpose of stabilizing the air pressure in each test section, the 4.0 psi pressure shall be maintained for a two-minute period. Each test section shall then be repressurized to 4.0 psi for a period of four minutes. The test section shall be accepted if, after four minutes, the pressure gauge indicates 3.5 psi or greater. Failure of the Developer/Contractor's testing equipment to properly function shall render the test unacceptable. All faulty sections of pipeline shall be repaired and retested until the minimum air testing requirements have been met.

Section 4C.09 MANHOLE CONNECTIONS:

Corrugated polyethylene pipe connections to manholes shall be achieved by use of manhole coupling adapters, rubber boots with 300 series nonmagnetic corrosion-resistant steel bands, or grouted directly to concrete.

Section 4C.10 LATERAL CONNECTIONS:

All lateral connections into new sewer mains shall be through preformed tee fittings installed in the main line or with field installed service saddles. All connections by field installed service saddles on new or existing sewer mains shall be done in accordance with manufacturer's recommendations and with all required fittings and materials. Connections shall be at the locations shown in the Drawings.

Section 4C.11 "GO/NO-GO" MANDREL PROOF TESTING:

Not less than thirty (30) days after installation of the flexible sewer or drain pipe, the Developer/Contractor shall test the buried pipe to insure that ring-deflection of the pipe does not exceed five percent (5%) of the pipe's specified minimum inside diameter (ID). This proof test shall establish that the Developer/Contractor has installed the flexible pipe in full compliance with the Project Specifications thereby providing required pipe/soil structural strength.

The Developer/Contractor, with Inspector present, shall pull a "Go/No-Go" Mandrel, inspected and approved by the Public Works Representative/Engineer, through the full length of installed flexible pipe. The Mandrel shall be fabricated from suitable metal with a minimum of nine (9) properly sized radial fins mounted upon a center pulling shaft.

In any case, the Mandrel shall be provided with an odd number of rigidly mounted radial fins. The Mandrel shall be provided with a proof-sizing ring that can demonstrate that the Mandrel's minimum outside diameter (OD) is not less than ninety-five percent (95%) of the specified minimum inside diameter of the installed flexible pipe. The Mandrel shall be pulled by the Developer/Contractor through one-hundred percent (100%) of the installed flexible pipe without using mechanical equipment. Failure of the Mandrel to pass through a pipeline shall be deemed evidence of inadequate installation by the Developer/Contractor not in compliance with the Project Specifications.

The Public Works Representative/Engineer may require, if deemed appropriate or necessary, additional proof testing of designated lengths of the buried flexible pipe approximately one year (1 yr) after installation but prior to the expiration of the Developer/Contractor's Maintenance Bond. The flexible pipeline shall be cleaned adequately prior to performing the "Go/No-Go" Mandrel ring deflection proof test. The Developer/Contractor, with Inspector present, shall pull a Mandrel, approved by the Public Works Representative/Engineer, through the designated length of pipeline without using mechanical equipment. Failure of the Mandrel to pass through the pipeline shall be deemed evidence of inadequate installation by the Developer/Contractor not in compliance with the Project Specifications.